



High Impact HIPS POLYREX® PH-88

Product Description: High impact

Properties	ISO Test Method	Test Condition	Unit	PH-88
Melt Flow Index	1133	200°C×5KG	ml/10 min	5.5
Mass Density	1183	23 °C	g/cm ³	1.03
Tensile Strength	527	50 mm/min, yield	MPa	26
		50 mm/min, break	MPa	24
Tensile Elongation	527	50 mm/min	%	40
Flexural Strength	178	2 mm/min	MPa	37
Flexural Modulus		2 mm/min	GPa	2.1
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	11
		-30°C, Notched	KJ/m ²	6.0
Charpy Impact Strength	179	23 °C Notched	KJ/m ²	11
		-30 °C Notched	KJ/m ²	6.5
Vicat Softening Temp.	306	1 Kg,50 °C/hr	°C	96
		5 Kg,50 °C/hr	°C	90
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	74
		1.8 MPa Annealed	°C	89
Coefficient of Linear Thermal Expansion	11359	-	-	4~6x10 ⁻⁵
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>PS-HI<